



| CIRCUIT PROTECTION | | MACHINE | |
|---------------------------------------------------|--------------------------|---------------------|-------------|
| CB1 | 480VAC 100A 3-pole UL489 | Main Power | |
| CB2 | 480VAC 60A 3-pole UL489 | Spindle Motor | |
| CB3, CB4 | 480VAC 20A 3-pole UL489 | Servo Drives | |
| CB5 | 480VAC 15A 3-pole UL489 | Arm Elevation Motor | |
| CB6 | 480VAC 5A 3-pole UL489 | Accessory Motors | |
| CB9 | 480VAC 6A 2-pole UL489 | T1 | Primary |
| CB10 | 120VAC 15A 1-pole UL489 | T1 | Secondary |
| CB11 | 24VAC 5A 1-pole UL489 | T1 | Secondary |
| PF1 - PF9 | various 2A GMA Glass 5mm | PLC Outputs | |
| PF10 | 12VDC 2A GMA Glass 5mm | Probe Power | |
| Berthiez Vertical Lathe with Centroid T400 | | | |
| DRAWN BY | SIZE | REV | DATE |
| Marc Leonard | D | 1 | 17-May-2022 |
| SCALE | SHEET | FILE | |
| none | 1 OF 2 | K104097_1.VCD | |