



CIRCUIT PROTECTION		MACHINE	
CB1	480VAC 150A 3-pole	Main Power	(1)
CB2	480VAC 60A 3-pole	Spindle Drive	(2)
CB3 - CB7	480VAC 25A 3-pole	Servo Drives	(10, 17, 25, 30, 38)
CB8	480VAC 30A 3-pole	Hydraulic Unit	(40)
CB9	480VAC 5A 3-pole	Coolant & Scavenger Pumps	(40)
CB12	480VAC 5A 3-pole	T1 Primary	(48)
CB13	120VAC 15A 1-pole	T1 Secondary	(51)
CB24	120VAC 4A 1-pole	PLC Outputs	(69, 178, 183)
CB25	120VAC 2A 1-pole	Way Lube Pump	(67)
CB26	120VAC 3A 1-pole	T2 for Y Axis Brake Supply	(67)
PF1 - PF9	120VAC 2A GMA Glass 5mm	PLC Outputs	(145 - 153)
PF10	12VDC 2A GMA Glass 5mm	Probe Power	(103)

Giddings & Lewis HBM w/ Centroid M400 Control				
DRAWN BY		SIZE	REV	DATE
Marc Leonard		D	1	18-Dec-2019
SCALE	SHEET	1 OF 3	FILE	K103358_1.VCD