



*24VDC, 24V COM and 5V COM are sourced from PS1, and supplied through the Oak board.
 24V COM and 5V COM both come from the 5V common terminal of the power supply PS1, which is in turn connected to panel ground.

MACHINE			
Union BFT130 HBM w/ Centroid M400 Control			
DRAWN BY	SIZE	REV	DATE
Marc Leonard	D	2	10-Mar-2020
SCALE	SHEET	FILE	
none	3 OF 3	K103199_3.VCD	