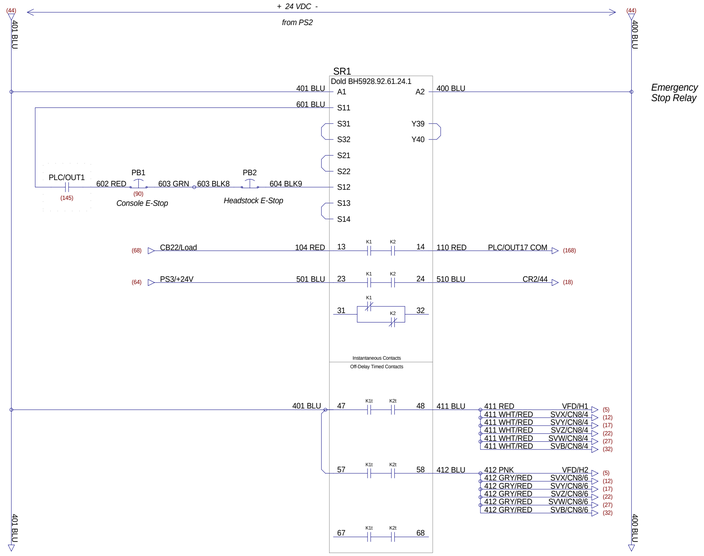

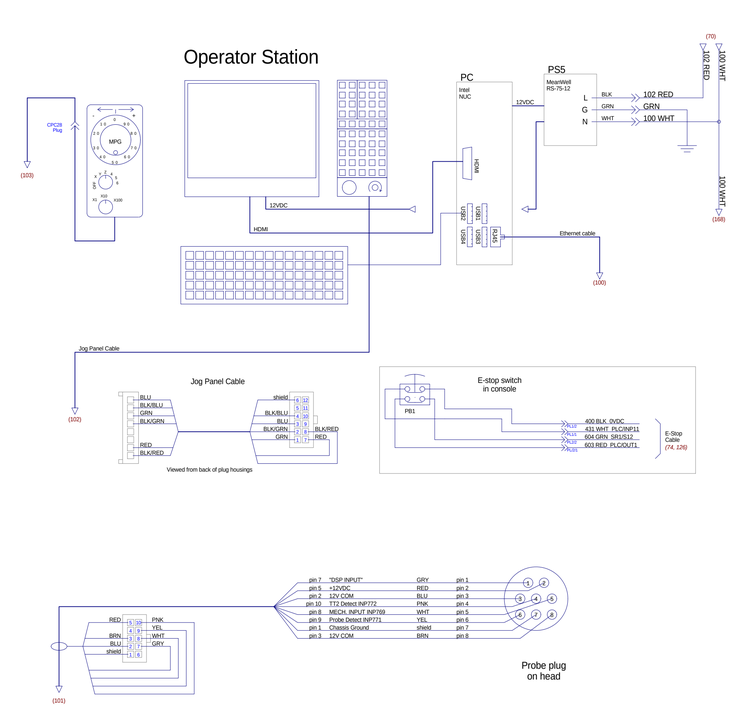

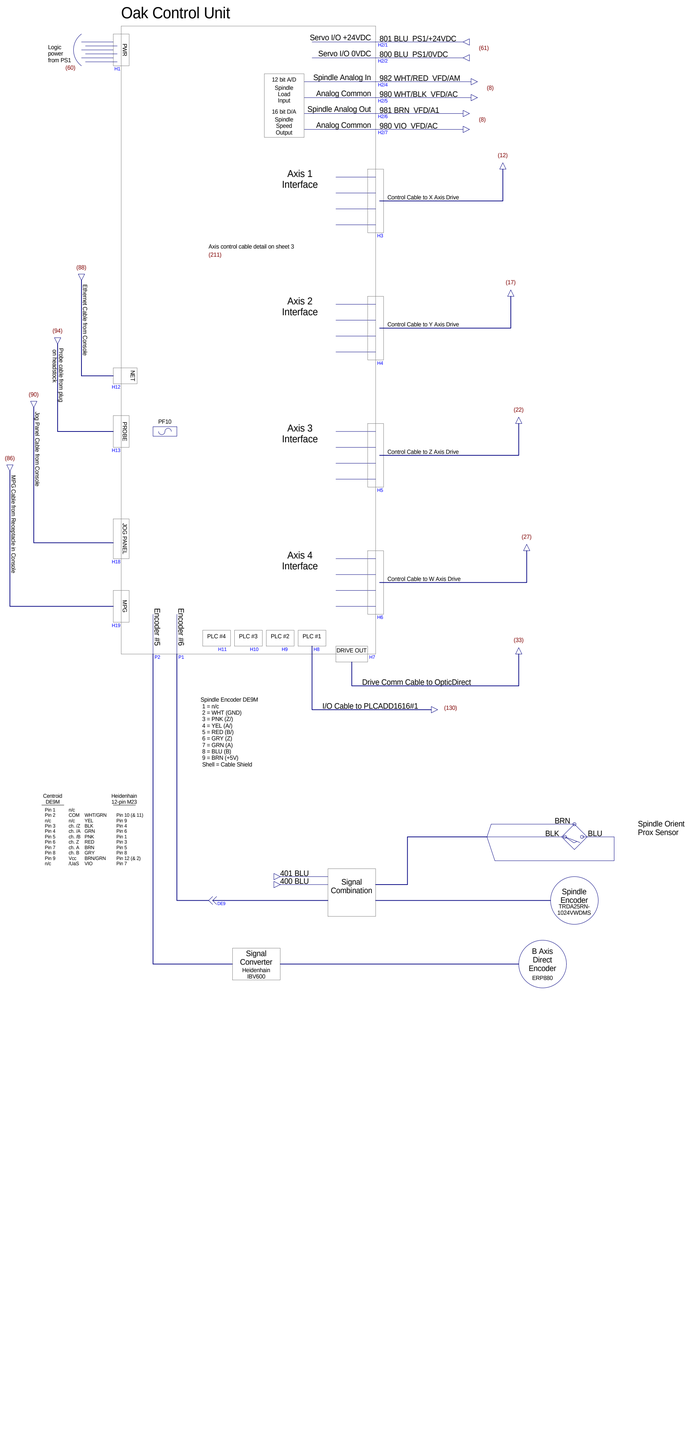

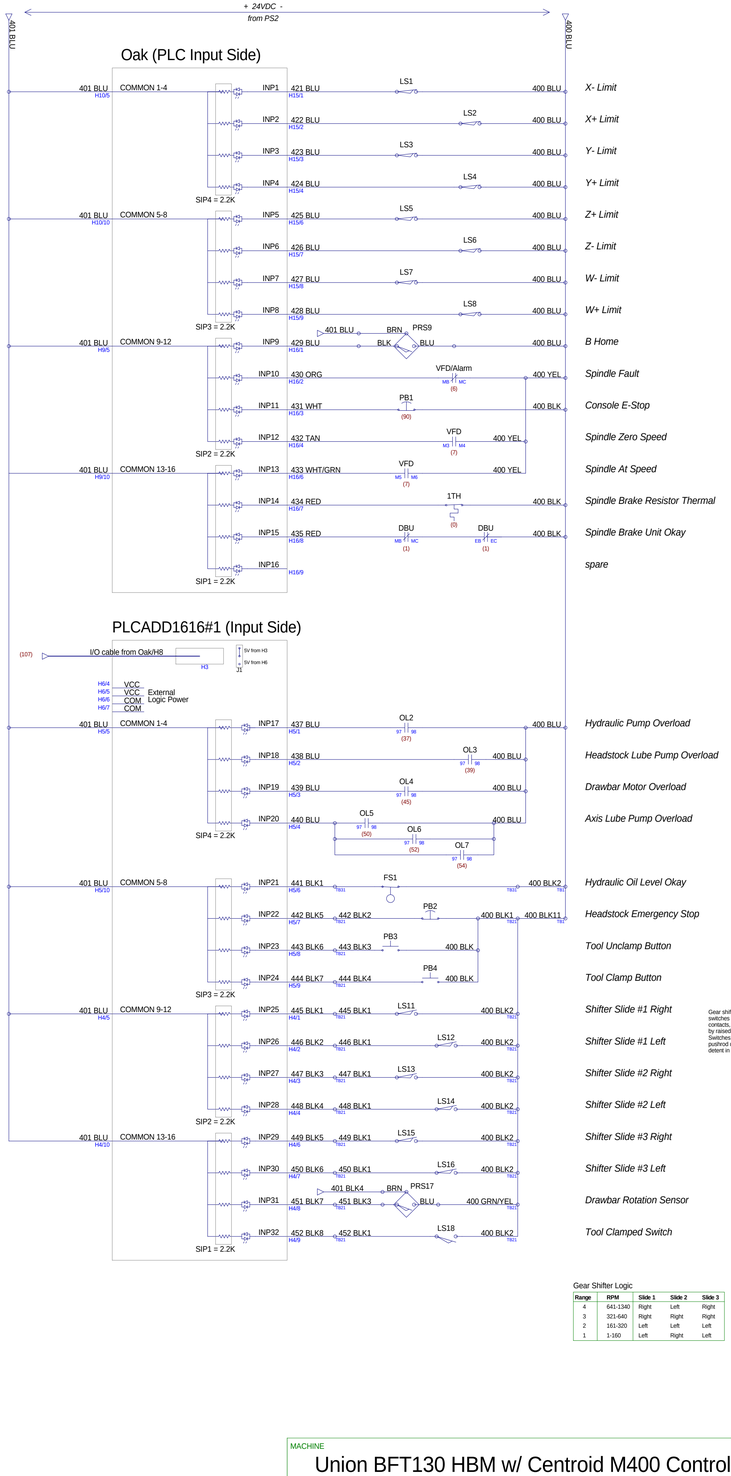

Gear Shifter Logic

Range	RPM	Slide 1	Slide 2	Slide 3
4	641-1340	Right	Left	Right
3	321-640	Right	Right	Right
2	161-320	Left	Left	Left
1	1-160	Left	Right	Left

MACHINE: Union BFT130 HBM w/ Centroid M400 Control			
DRAWN BY: Marc Leonard	SIZE: D	REV: 1	DATE: 13-Jun-2019
SCALE: none	SHEET: 2 OF 3		FILE: K103199_2.VCD